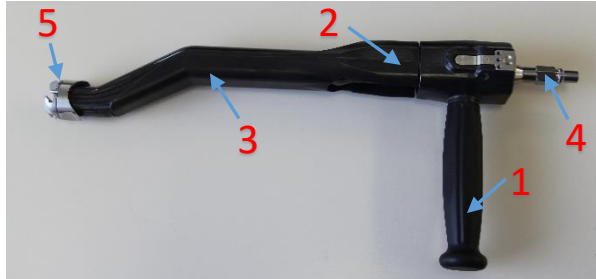


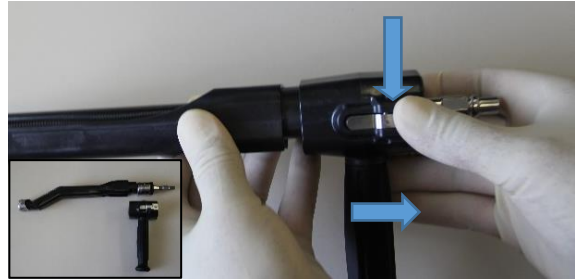
**Disassembly**



Step 1:

Reamer- Shaft to be disassembled for cleaning:

- 1: Handle Piece                      2: Main housing
- 3: Cover                                4: Rear shaft
- 5: Cardan shaft



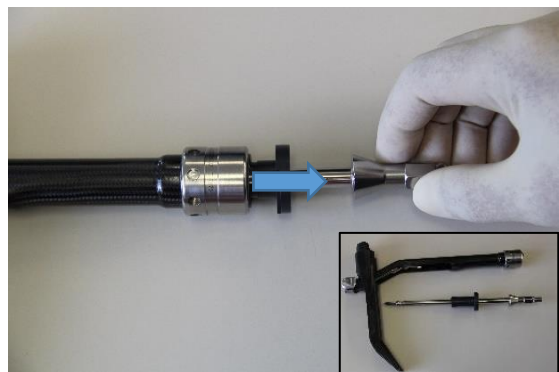
Step 2

Push the two levers and pull-out the Handle Piece



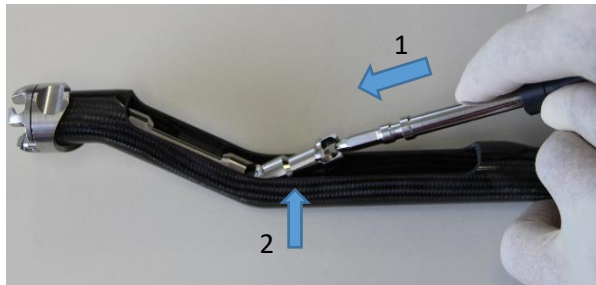
Step 3:

Clap away the Cover



Step 4:

Pull-out the Rear shaft out of the click-connection (quite strong force)



Step 5:

Remove the Cardan shaft out of the Click using the tip of the Rear shaft or a suitable tool

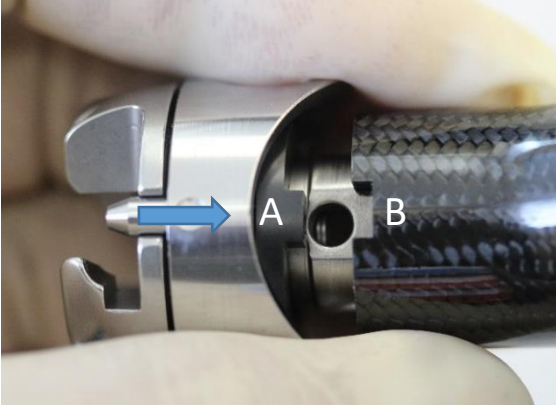


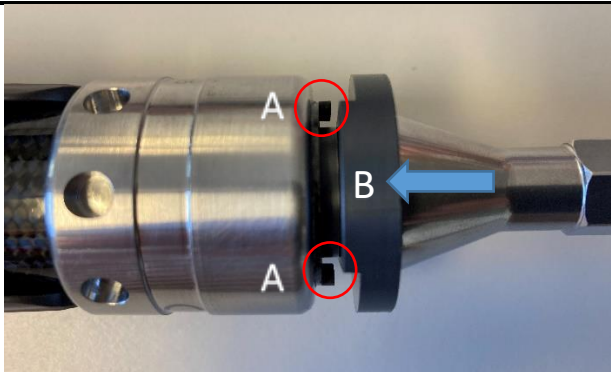


Step 6:

Disassemble the cardan shaft from the main housing



Reamer Shaft Disassembled ready for cleaning. Part description see step 1.

<b>Assembly</b>	
	
<p><b>Step 1</b> Push the Cardan shaft into the Main housing and make sure that the nose A fits into the recess B (critical!)</p>	<p><b>Step 2</b> Click the Cardan shaft into the two recesses of the shaft-guiding part of the Main housing. You should hear two clicks</p>
	
<p><b>Step 3</b> Assembly of Cover – Rear Shaft in reverse sequence</p>	<p><b>Step 4</b> Make sure that shape B of the ring fits into the nose A before mounting the Handle Piece (critical).</p>
<p><b>Schritt 5</b> Assembly Handle Piece</p> <p>The Handle Piece can be oriented in 45° angular steps for use in surgery</p>	

Please refer to mps PRECIMED instruction E1385 concerning cleaning and sterilization of this device.

This instruction is an amendment to the mps PRECIMED manual E1385.

In any case, the mps PRECIMED instruction is the determining factor and regulatory guiding document.